



Parts List						
Ref	Class	Part	Description	Qty	Comment	Footnote
1	841	811838	CYLINDER BLOCK	1		
2	19	34270	EXPANSION PLUG	8		
3	17	35465	DOWEL PIN	4		
4	22	72640	EXPANSION PLUG	1		
5	23	802999	BEARING UNIT (SET)	1		
6	22	48556	BUSHING	2		
7	22	32802	PIPE PLUG	2		
8	22	42796	BY-PASS VALVE	1		
9	19	816565	PLUG	1		
10		811844	LIFTER	12		
11	431	811840	CAMSHAFT	1		
12		17161	TIMING CHAIN	1		
13	43	18708	SPROCKET, CAMSHAFT	1		
14	43	17160	SPRICKET, CRANKSHAFT	1		
15	10	35339	BOLT (3/4")	3		
17	17	35312	DOWEL PIN	1		
18		17341	RESTRICTOR	6		
19		17342	RETAINER	1		
20	10	34500	SCREW	2		
21		17348	RETAINER	1		
22	10	17343	SCREW	2		
-	27	11977A92	GASKET SET -Engine Overhaul	1		
-		805613A 1	MARINE ENGINE - LONG BLOCK	1	(2 Barrel)	
-		805614A 1	MARINE ENGINE - LONG BLOCK	1	(4 Barrel)	